

G3 - WELDED CBW 200V-240V (LOW VOLTAGE)			
A1000 INVERTER			
CONSTANT	VALUE	CONSTANT	VALUE
A1-00	0	E1-06	60
A1-01	2	E1-07	3
A1-02	0	E1-08	11.5
A1-03	2220	E1-09	1.5
B1-01	0	E1-10	6.5
B1-02	1	E2-01	NOTE 1
B1-03	0	H2-01	E
C1-01	1.5	L1-01	0
C1-02	1.0	L2-01	2
C6-01	0	L3-01	0
C6-02	1	L3-02	150
D1-01	45 (adjust for proper speed)	L3-03	100
E1-01	240	L3-04	0
E1-03	F	L3-05	0
E1-04	60	L3-06	150
E1-05	240	L8-10	1

NOTE 1: Enter Ampere rating of inverter

BRAKING TRANSISTORS

09MVB25LC=115(1), 145(2), 160(2) AMP

OVERLOAD HEATER VALUES

71 Amp = B11.5

160 Amp = B11.5

115 Amp = B6.9

58 Amp = B11.5

Verify that transistor module is set to correct voltage and master or slave switch.